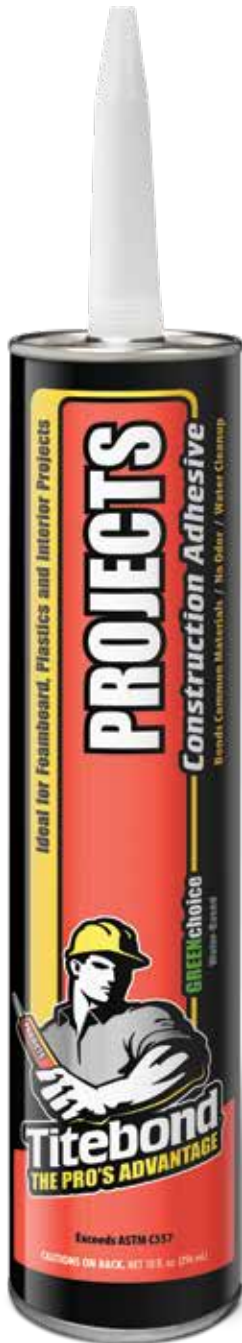


Ideal for Foamboard, Plastics and Interior Projects

PROJECTS

Construction Adhesive

Titebond® GREENchoice™ Projects Construction Adhesive is a versatile formula designed for general purpose interior applications that bonds common building materials. It offers a long working time for precise assembly while remaining permanently flexible. This VOC-compliant, nonflammable formula is environmentally safe—emitting no harmful fumes and promoting healthy living and working environments.



GREENchoice Water-Based

Environmentally safe

General purpose

Cleans easily with water
in wet state

Offers freeze/thaw stability

Cartridge and carton
contain post-consumer
recycled material

VOC-compliant

Recommended For

Interior construction, remodeling & repair projects.

Specifications & Certifications

Exceeds the performance requirements of the ASTM C557 and CAN/CGSB 71.25M specifications.

Compatible Materials

Common building materials including wood, trim, paneling, corkboard, plywood, hardboard, drywall, masonry & concrete, foam-back tub surrounds and ceramic tile repairs.



Titebond®
THE PRO'S ADVANTAGE

Ordering/Sku Information

Size	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
10 Oz. Cartridge	4121	037083041217	10037083041214	12.04 lbs.	12	108

Technical Information

- **Application Temperature:** 40°F to 100°F
- **Service Temperature:** 10°F to 120°F
- **Working Time:** Approximately 20 minutes for a 1/4" bead

Physical Properties

- **Type:** Blend of polymer emulsions
- **State:** Medium-viscosity mastic
- **Color:** Beige
- **Solids:** 75%
- **Viscosity:** 160,000 cps
- **pH:** 7.0
- **VOC:** < 70 g/L
- **Weight/Gallon:** 12.04 lbs.
- **Flashpoint:** > 200°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:** 18 months in an unopened container

User Tips

- Not designed for continuous submersion. One surface must be porous. For best results, store above 40°F.

Directions

PREP: Surfaces must be clean and free of any material that may prevent adequate adhesion.

APPLICATION: Cut tip on slant for 1/4" to 3/8" bead. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. Paneling or foam: Apply 1/4" bead around perimeter 1" from edge and two zigzag beads in middle. Framing members: Apply directly to studs. Press materials firmly together with a slight twisting motion. Nail as needed. Drywall: Use fasteners in accordance with local building standards. **Note:** For large panels, bracing may be required until adhesive dries.

CLEANUP: Tools and adhesive may be cleaned with water while the adhesive is wet. If dried, tools and adhesive may be cleaned with water/acetone/vinegar mixture. Follow solvent vendor's precautions.

Coverage

Size	1/8" bead	1/4" bead	3/8" bead
10 Oz. Cartridge	129 ft.	30 ft.	14 ft.

GREENchoice
Water-Based

Visit Titebond.com for the most up-to-date product information.

Franklin International



Columbus, Ohio 43207 614.443.0241 Technical Service 1.800.347.4583 © 2019 01403_3874bcm FF1196

